



**Product Specifications:
STEP DRILLS**

Part Number:	TGDB-10231			
Description:	HSS STEP DRILL BIT #1 RANGE 1/8-1/2			
Material:	M2 HSS			
Coating:	TiN coated			
Min. Hole Diameter:	1/8"			
Max Hole Diameter:	1/2"			
Number of Steps:	13	Step Interval:	1/32"	
Shank Size:	1/4"	Max Material Thickness:	1/8"	
Weight:	0.10 lbs.	Case Quantity:	18	
Packaging:	Plastic, square, tube with hang tab		Master Case Quantity:	108
ANSI Standard Testing:	-	Standard Number:	-	
Testing Date:	-	Testing Company:	-	

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Product Specifications: STEP DRILLS

Part Number:	TGDB-10232			
Description:	HSS STEP DRILL BIT #2 RNGE 3/16-1/2			
Material:	M2 HSS			
Coating:	TiN coated			
Min. Hole Diameter:	3/16"			
Max Hole Diameter:	1/2"			
Number of Steps:	6		Step Interval:	1/16"
Shank Size:	1/4"		Max Material Thickness:	3/8"
Weight:	0.10 lbs.		Case Quantity:	18
Packaging:	Plastic, square, tube with hang tab		Master Case Quantity:	108
ANSI Standard Testing:	-	Standard Number:	-	
Testing Date:	-	Testing Company:	-	

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Product Specifications: STEP DRILLS

Part Number:	TGDB-10233			
Description:	HSS STEP DRILL BIT #3 RANGE 1/4-3/4			
Material:	M2 HSS			
Coating:	TiN coated			
Min. Hole Diameter:	1/4"			
Max Hole Diameter:	3/4"			
Number of Steps:	9	Step Interval:	1/16"	
Shank Size:	3/8"	Max Material Thickness:	1/8"	
Weight:	0.20 lbs.	Case Quantity:	15	
Packaging:	Plastic, square, tube with hang tab		Master Case Quantity:	120
ANSI Standard Testing:	-	Standard Number:	-	
Testing Date:	-	Testing Company:	-	

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Product Specifications: STEP DRILLS

Part Number:	TGDB-10234			
Description:	HSS STEP DRILL BIT #4 RNGE 3/16-7/8			
Material:	M2 HSS			
Coating:	TiN coated			
Min. Hole Diameter:	3/16"			
Max Hole Diameter:	7/8"			
Number of Steps:	12		Step Interval:	1/16"
Shank Size:	3/8"		Max Material Thickness:	1/8"
Weight:	0.20 lbs.		Case Quantity:	15
Packaging:	Plastic, square, tube with hang tab		Master Case Quantity:	120
ANSI Standard Testing:	-	Standard Number:	-	
Testing Date:	-	Testing Company:	-	

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Product Specifications: STEP DRILLS

Part Number:	TGDB-10235			
Description:	HSS STEP DRILL BIT #5 RNG 1/4-1 3/8			
Material:	M2 HSS			
Coating:	TiN coated			
Min. Hole Diameter:	1/4"			
Max Hole Diameter:	1-3/8"			
Number of Steps:	10		Step Interval:	1/8"
Shank Size:	1/2"		Max Material Thickness:	1/8"
Weight:	0.29 lbs.		Case Quantity:	8
Packaging:	Plastic, square, tube with hang tab		Master Case Quantity:	64
ANSI Standard Testing:	-	Standard Number:	-	
Testing Date:	-	Testing Company:	-	

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